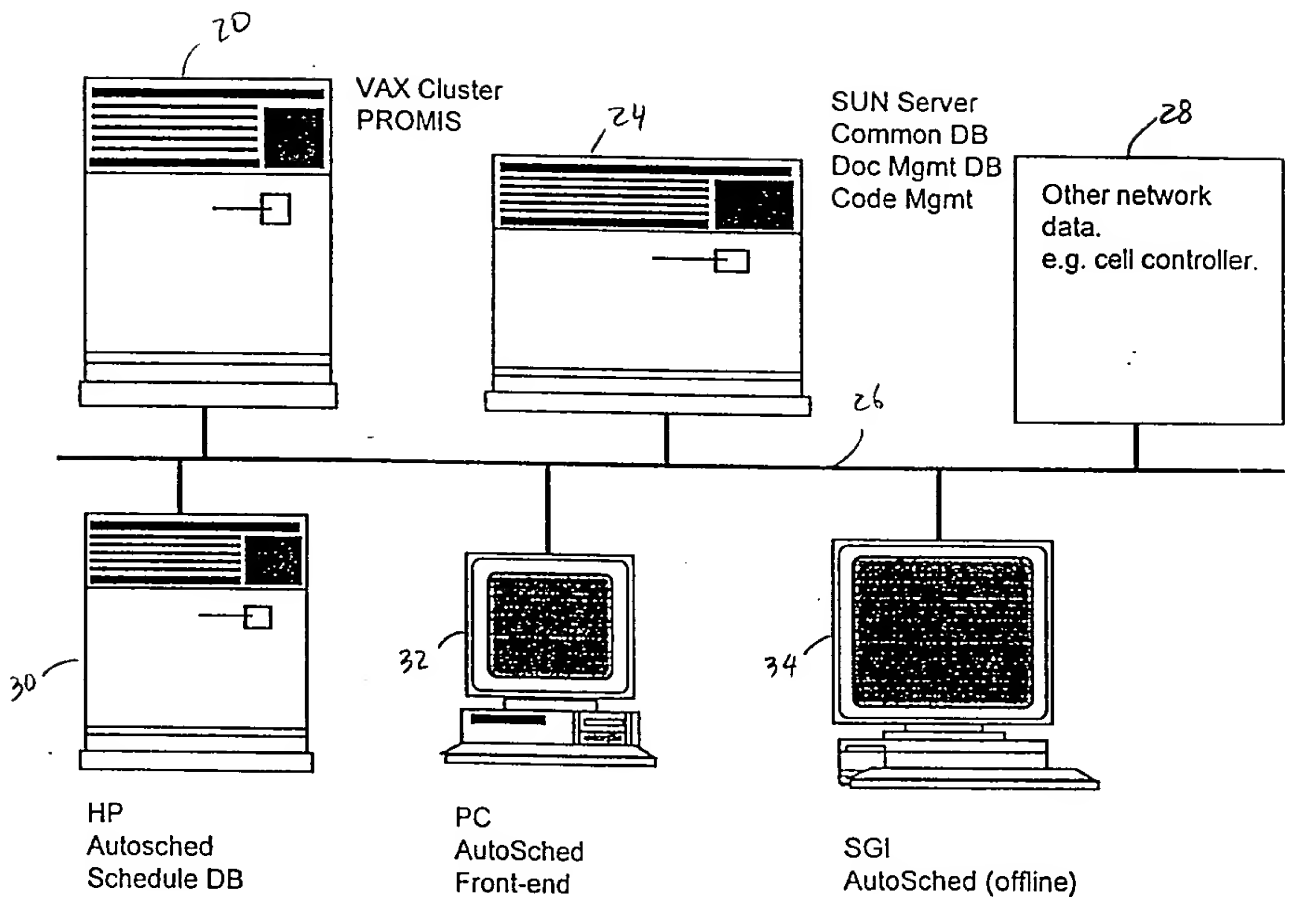


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FIG. 1

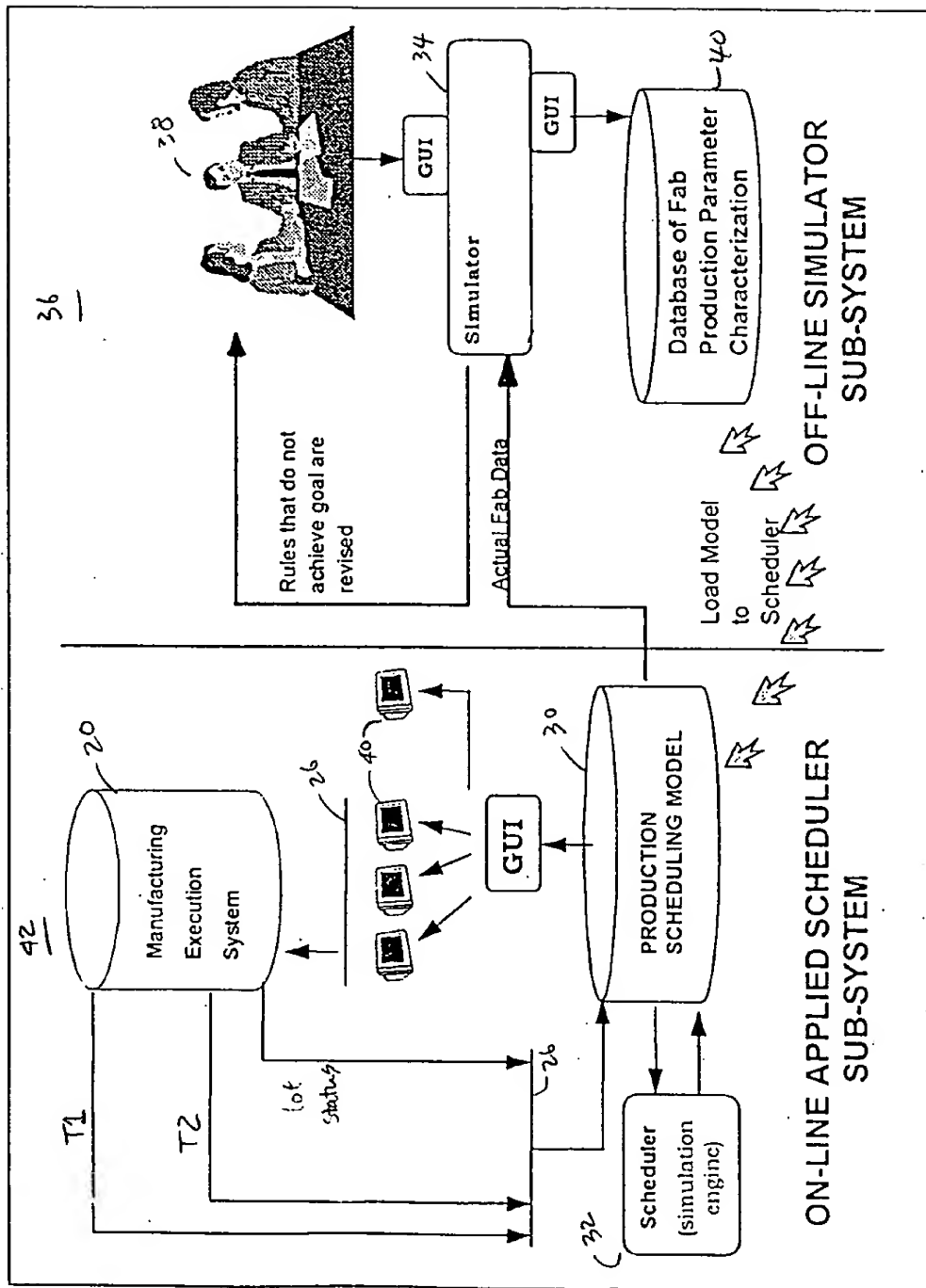


FIG. 2

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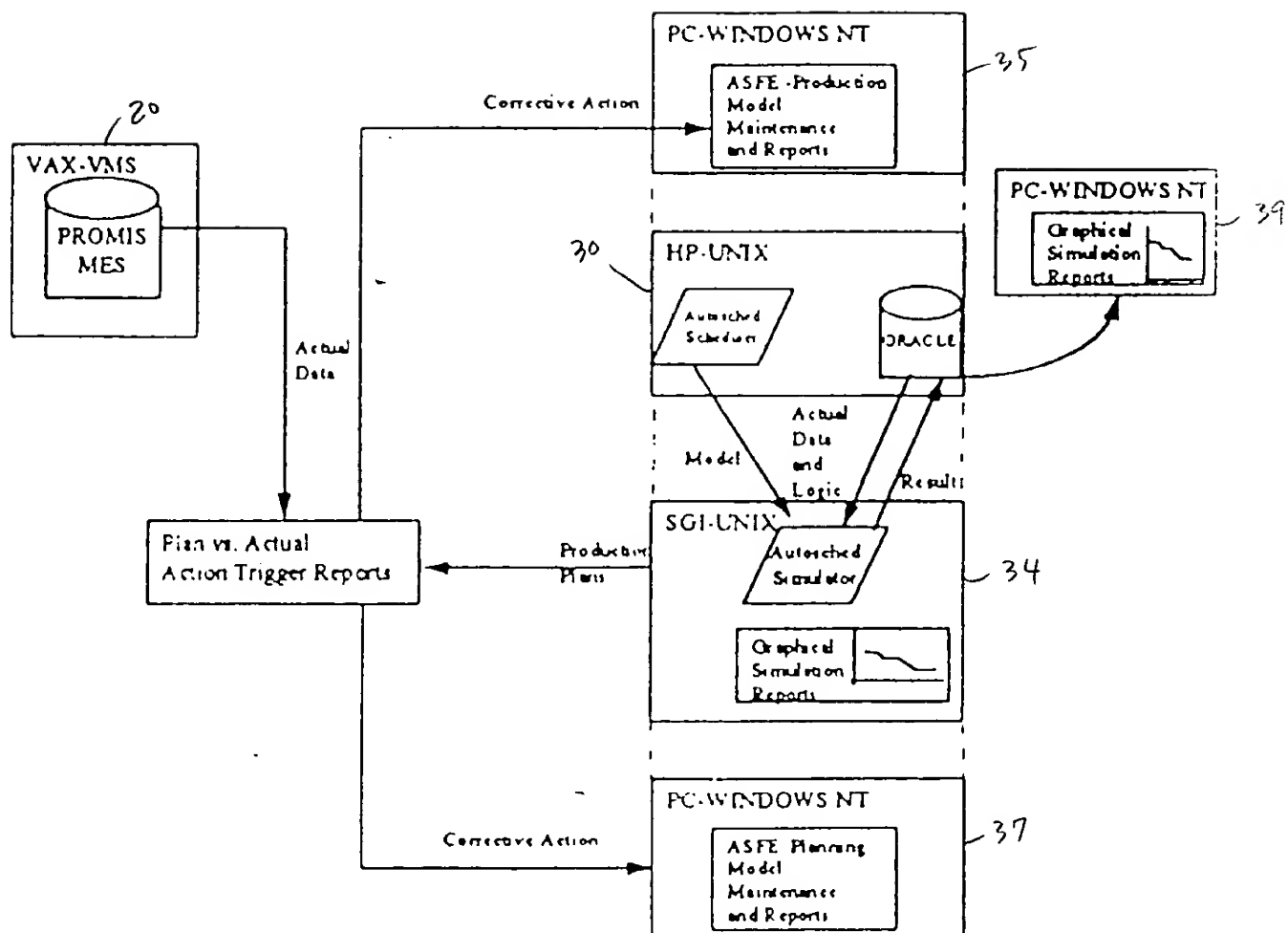


FIG. 3.

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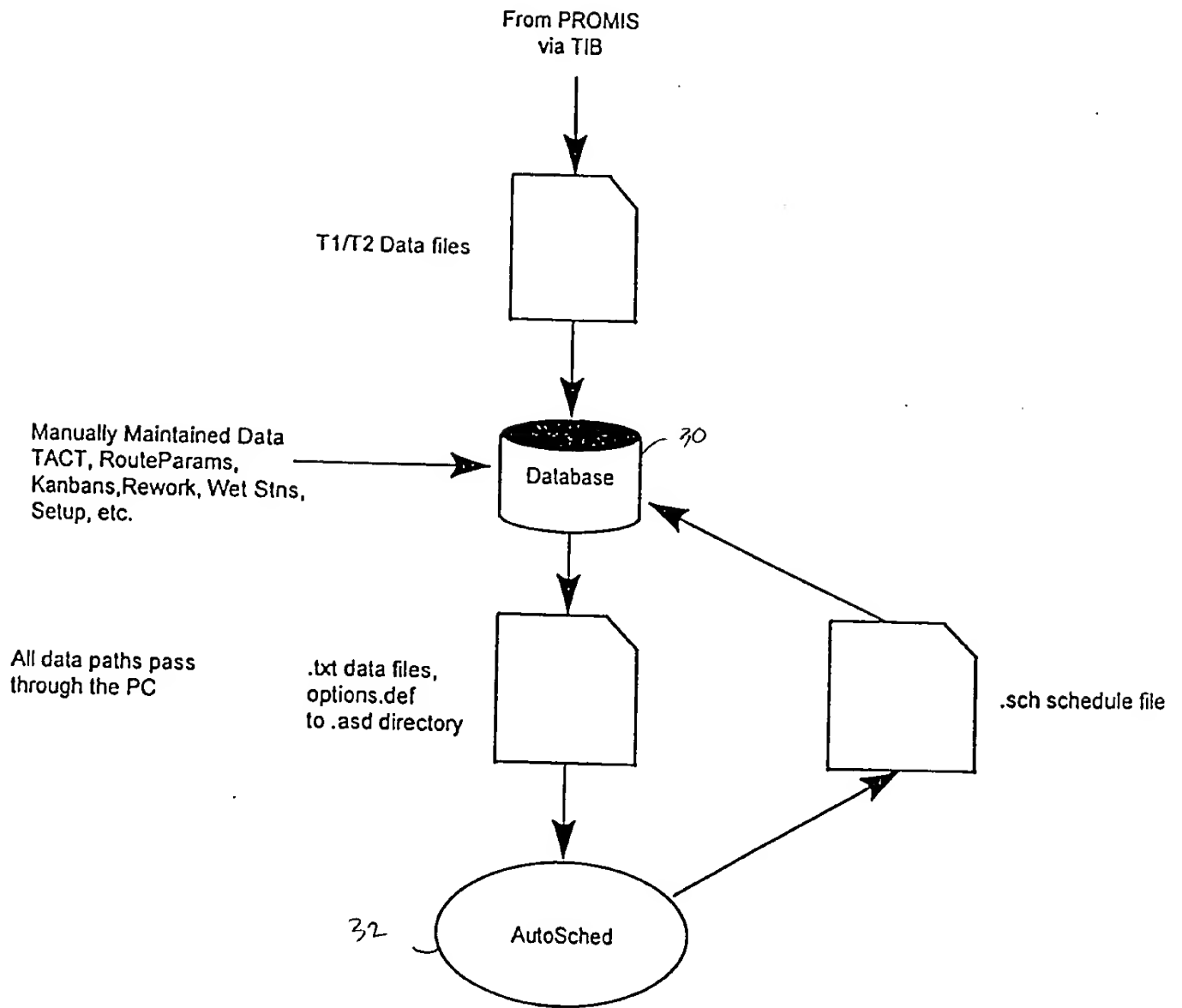


FIG. 4

«choc».

Fig. 5

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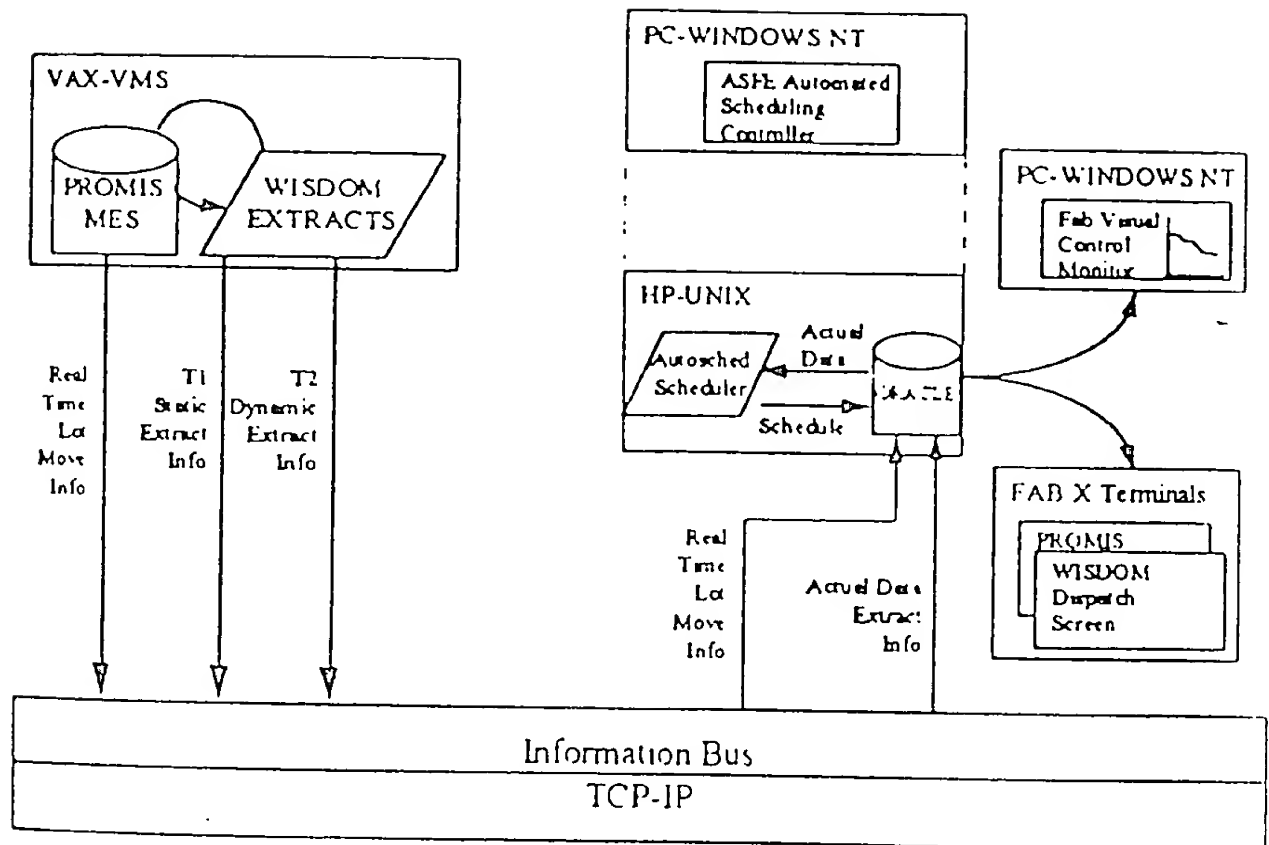


FIG. 6

AutoSched Configuration (PRODUCTION) - UPDATE																			
File		Edit	Definitions	Operations	Model/Users	Reports	Utilities	Window	Help										
<div style="display: flex; justify-content: space-between;"> S A T T G A R C D O ? </div>										TACT Definition									
Strfam: HICURR		Tact Formula Def		Add Records		Discard Records		Recalculate											
Flag	Strfam (Equip Type)	Stage	T1	T21	T22	T23	T24	T25	T3	Batch Qty	Formula	PTime	Stime	Unsetup					
PROD	HICURR	2CONJI	10,000	20,600	3,900	52,400	6,700	0,800	0,700	200 HICURR	0.422	10,000	0,700						
PROD	HICURR	2CONJI	10,000	20,600	3,900	52,400	6,700	0,800	0,700	200 HICURR	0.422	10,000	0,700						
PROD	HICURR	2CONJI	10,000	20,600	3,900	53,400	6,700	0,800	0,700	200 HICURR	0.427	10,000	0,700						
PROD	HICURR	2CONP II	10,000	20,600	3,900	270,600	6,700	0,800	0,700	200 HICURR	1.513	10,000	0,700						
PROD	HICURR	2CONP II	10,000	20,600	3,900	270,600	6,700	0,800	0,700	200 HICURR	1.513	10,000	0,700						
PROD	HICURR	3PSJI	10,000	20,600	3,900	72,000	6,700	0,800	0,700	200 HICURR	0.520	10,000	0,700						
PROD	HICURR	3PSII	10,000	20,600	3,900	72,000	6,700	0,800	0,700	200 HICURR	0.520	10,000	0,700						
PROD	HICURR																		
TACT Formula Definition																			
Formula: HICURR			Recalculate all TACT in TACT def																
PTime: (T21+T22+T23+T24+T25)/BatchQty																			
Stime: T1																			
UnsetupTime: T3																			
LapTime: (T21+T22+T23+T24+T25+T3)*17/60																			
Rows: 32																			
Strfam			Stage		Recipe Title (RecipeTitle)		Equip Prog Id (equipmentid)		Article Id (articleid)		T0		T1						
Test Data																			

Fig. 7

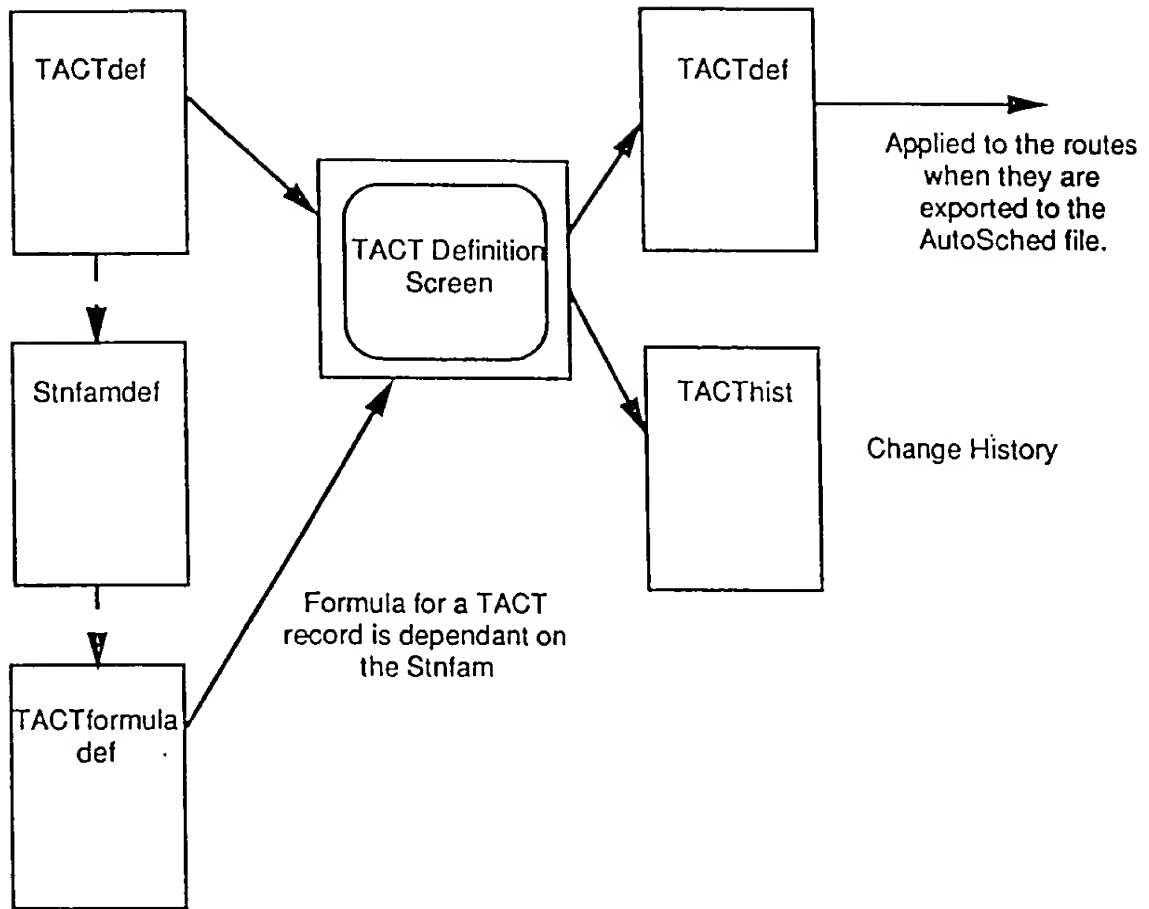


FIG. 8

AutoSched Configuration (PRODUCTION) - UPDATE

File Edit Definitions Operations Model/Users Reports Utilities Window Help

SJTASARGO

Route: 75002-159

Device: K5806-K

Act: Y

Steps: 391

Kanbens: 16

Reqd # wafers:

Interval (days): 1

Multipiler: 1

Days in month: 30

Lot size: 25

Set Formulae

All Steps

Calc Stages

Clear

Calc Kanbens

Save Kanbens

Update Routes

Stage	Kanban Index	Equip Prog Id	Lap	Target	Cum Target	Std WIP	Std Lots	Cum Lots	Qty	Manage Factor	Adjust Qty	Pr
LASCRIDE	LASER001.200	PRODUC	0.276	0.012	1	0.012	0.000	0.000	2	2.5	0	0
10XSC	10XSC001.000	12	0.167	0.007	1	0.007	0.000	0.000	0	0	0	0
10X	10X2001.000	INTOX	4.445	0.185	1	0.185	0.007	0.008	0	0	0	0
10X	10X2001.000		4.444	0.000	1	0.000	0.000	0.008	0	0	0	0
10X	10X2011.000	10XPRO	0.250	0.010	1	0.010	0.000	0.009	0	0	0	0
POXSC	POXSC001.000	13	0.208	0.009	1	0.009	0.000	0.009	0	0	0	0
PADOX	PADOX2001.000	PADOX	3.657	0.152	1	0.152	0.006	0.015	0	0	0	0
PADOX	PADOX2001.000		3.772	0.000	1	0.000	0.000	0.015	0	0	0	0
PADOX	PADOX2011.000	SM1AX	0.860	0.002	1	0.002	0.000	0.015	0	0	0	0
PPSCVD	PPSCVD2001.000	HI480	3.765	0.157	1	0.157	0.006	0.021	0	0	0	0
PPSCVD	PPSCVD2011.000	05A15A2	0.860	0.003	1	0.002	0.000	0.021	0	0	0	0
PPSOX	PPSOX2001.000	PPSOX	4.209	0.175	1	0.175	0.007	0.028	2	0	0	0
PPSOX	PPSOX2001.000		4.125	0.000	1	0.000	0.000	0.028	0	0	0	0
PPSOX	PPSOX2011.000	05A11AX	0.060	0.002	1	0.002	0.000	0.029	0	0	0	0
1SHICVD	1SHICVD2001.000	SIH000	6.382	0.224	1	0.224	0.009	0.038	0	0	0	0
1SHICVD	1SHICVD2011.000	1SHICPRO	0.250	0.010	1	0.010	0.000	0.038	0	0	0	0

Ready

FIG. 9

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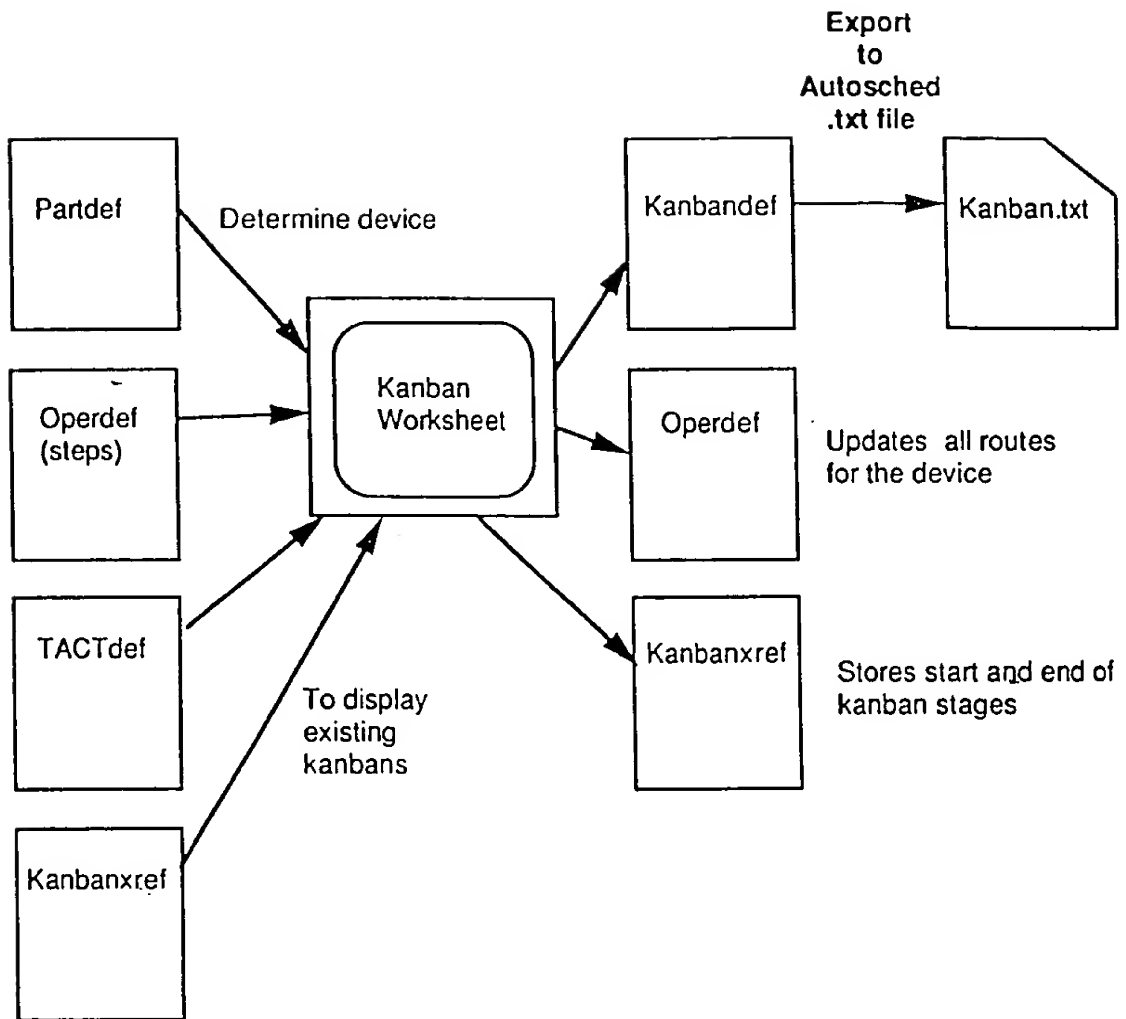


FIG. 10